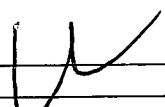
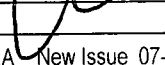


Date: Thursday, 05/04/2007 7:13:31 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 412 X-TUBE INST, LOW NARROW FWD
Job Number : 31641	
Estimate Number : 12816	
P.O. Number : N/A	Part Number : D412664105
This Issue : 05/04/2007 S.O. No. : N/A	Drawing Number : D412-664 UNDER REV
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LANDING GEAR	Drawing Revision : U/R
Previous Run : N/A	Material : N/A
Written By : 	Due Date : 05/04/2007 Qty: 1 Um: Each
Checked & Approved By : 	
Comment : Est Rev: A New Issue 07-04-05 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 DC

DOCUMENT CONTROL



SEND TO CUSTOMER AFTER APPROVAL
 RECEIVED ALONG WITH RED DECAL
 CP17.04.05



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D412-664-105 CHG001

2.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412664145

Crosstube 412 Low



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Crosstube 412 Low

Batch: 631137

4.0 AN635A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch: 1101697-

5.0 AN636A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch: 1102929-

CP04/04/05 @

Date: Thursday, 05/04/2007 7:13:31 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 412 X-TUBE INST,LOW NARROW FWD

Job Number: 31641

Part Number: D412664105

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L6

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

Batch: *M101660 -*

7.0

AN960JD616

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total: 18.0000 Each(s)

Washer

Batch: *M102829-001*

M103395

C/S 04/04/05

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

u 07-04-05

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Identify and pack for shipping as per PPP D412-664-105

C/S 07/04/05

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

u 07/04/05

Job Completion



u 07/04/05

SEE ITEM #1 BEFORE COMPLETION

u 07-04-05

DART		TEL: 1-613-632-4336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL #09-89			
P/N	D412-664-105	CHG	CHG001
DESC	Crosstube Low Fwd	SIC	SH01-9
LOT	B31137	SIC	SR01298NY
MODEL	Bell 412	SIC	
MADE IN CANADA			